

# ULTRAPIPE:

Size O/D x W/T	Mass (kg/m)
168.3 x 4.8	19.35
168.3 x 6.4	25.55
168.3 x 7.1	28.22
219.1 x 4.8	25.37
219.1 x 6.4	33.57
219.1 x 8.2	42.65

Size O/D x W/T	Mass (kg/m)
273.1 x 4.8	31.76
273.1 x 6.4	42.09
273.1 x 9.3	60.50
273.1 x 12.7	81.55
323.9 x 6.4	50.11
323.9 x 9.5	73.65

Size O/D x W/T	Mass (kg/m)
323.9 x 12.7	97.46
355.6 x 6.4	55.11
355.6 x 9.5	81.08
355.6 x 12.7	107.4
406.4 x 6.4	63.13
406.4 x 9.5	92.98

Size O/D x W/T	Mass (kg/m)
406.4 x 12.7	123.3
457 x 6.4	71.12
457 x 9.5	104.8
457 x 12.7	139.2

## SURFACE FINISHES:

To prevent deterioration of surface quality between manufacturer and installation, each length of UltraPipe is coated with a short term rust preventative lacquer.

## WELDING INFORMATION:

UltraPipe is easily welded and is generally preheat-free. It has good arc flow characteristics with manual arc welding, and can be welded using most methods such as MMaw, TIG, MiG, GMAM, oxy-acetylene, SAW and resistance welding.

## APPLICATIONS:

Pressure piping for flammable, toxic, high pressure or lethal fluids and gases. Pipelines for gas and liquid petroleum. Casings for well drilling or form work for concrete poles. Structural and Architectural uses such as columns, chords and webs of trusses and braces in buildings, bridges, towers and poles.